Walker Edison furniture company

Item # :W60UBC22
Assembly   Instructions
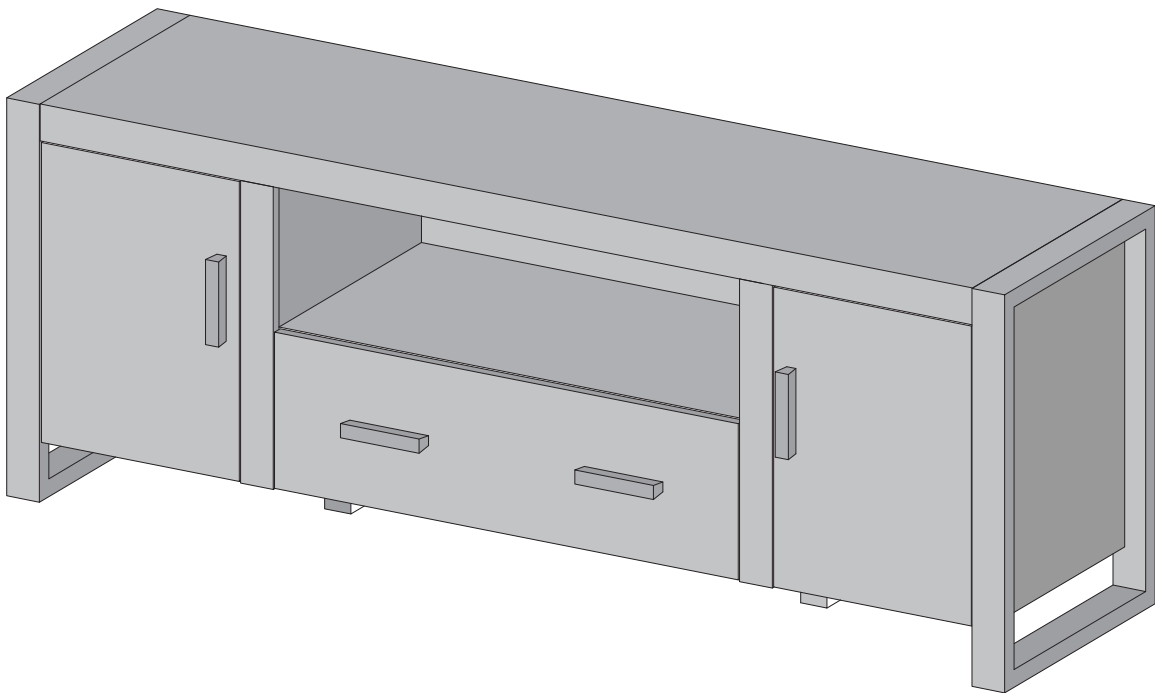
Revised 06/2014

General Assembly Guidelines

I.   Ensure that all parts and hardware are available before beginning assembly.

II.   Follow each step carefully to ensure the proper assembly of this product.

III.   Two people are recommended for ease in the assembly of this product.

IV.   The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.

V.   The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.
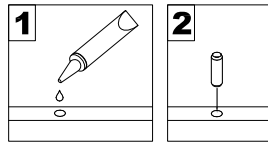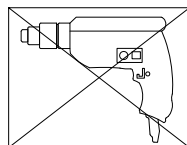
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.
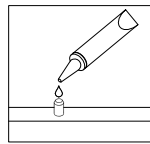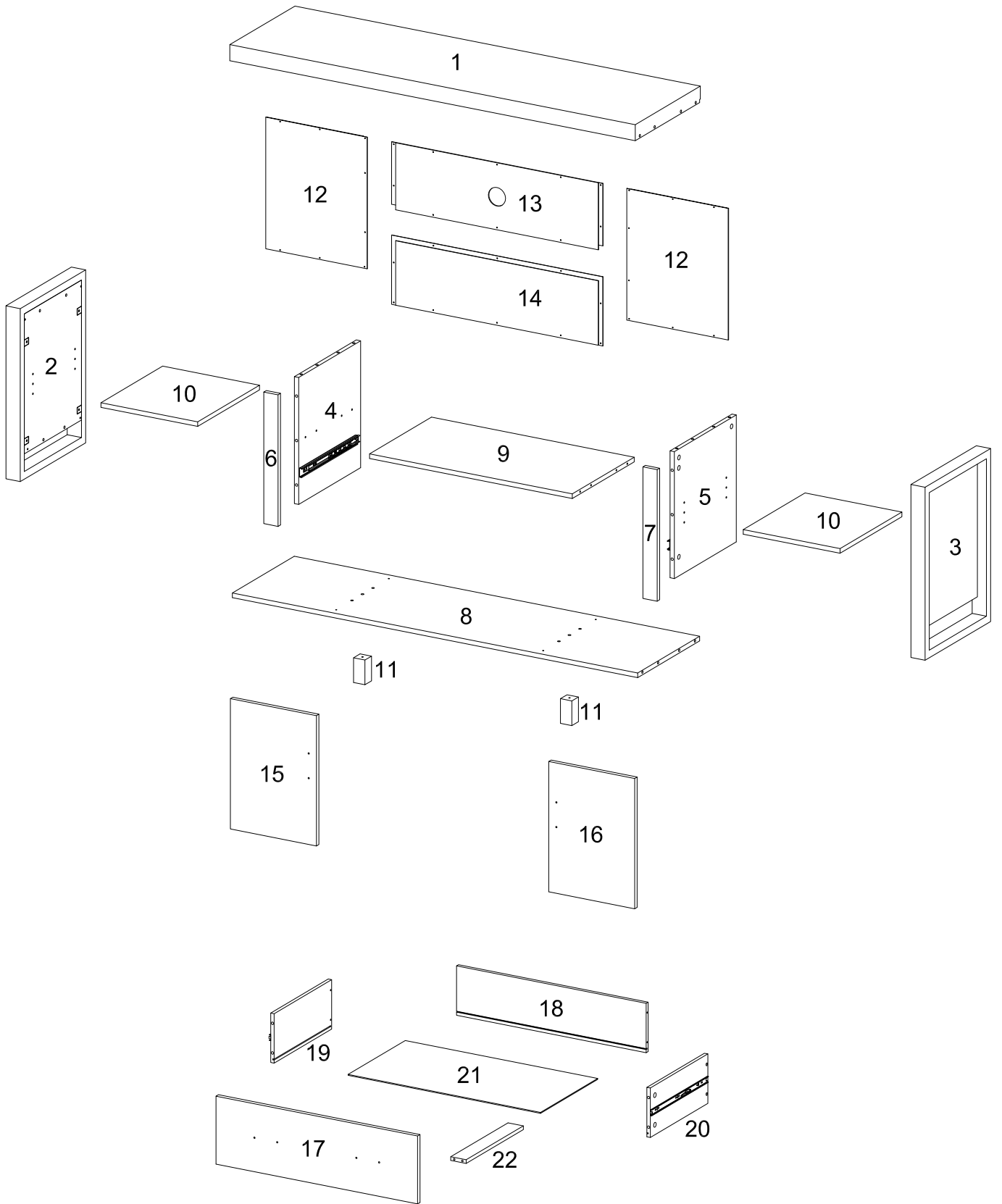
VI.   A Phillips head screwdriver is required for the assembly of this product .
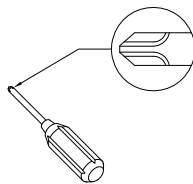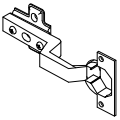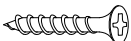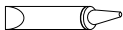
VII.   Power tools should not be used to assemble this product .

Parts List

Hardware List

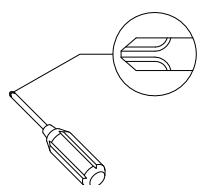|					
A		Ø8x30mm	Wooden dowel	24	pcs
B			Cam bolt	25	pcs
C		Ø15x11mm	Cam lock	21	pcs
D		Ø15x9.5mm	Cam lock	4	pcs
E		Ø6x50mm	Bolt	6	pcs
F			Hinge	4	pcs
G		Ø3.5x15mm	Screw	16	pcs
H			Handle	4	pcs
J		Ø4x22mm	Bolt	8	pcs
K		Ø8x5x16mm	Shelf support pin	8	pcs
L		Ø8x4x38mm	Screw	5	pcs
M		Ø7x3x12mm	Screw	25	pcs
N			Wrench	1	pc
P			Sticker	25	pcs
Q			Glue tube	2	pcs

Philips head screwdriver required for assembly
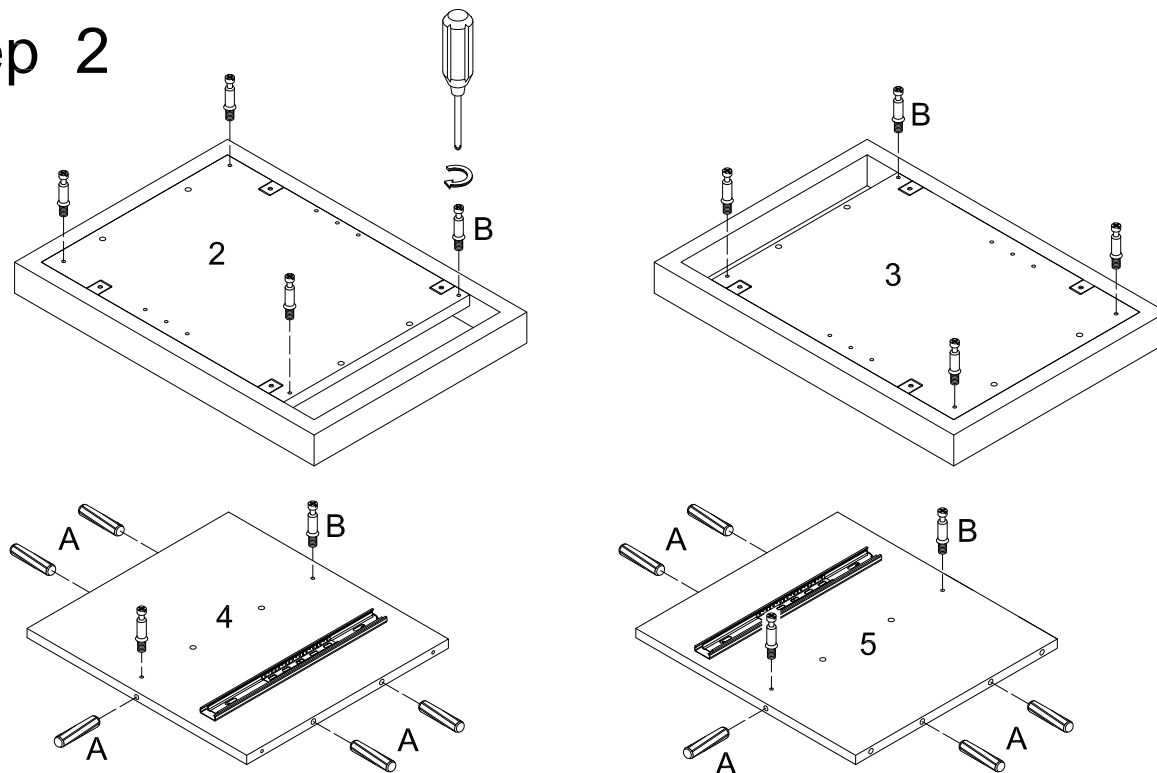(not included)

*The hardware quantities listed above are required for proper assembly.
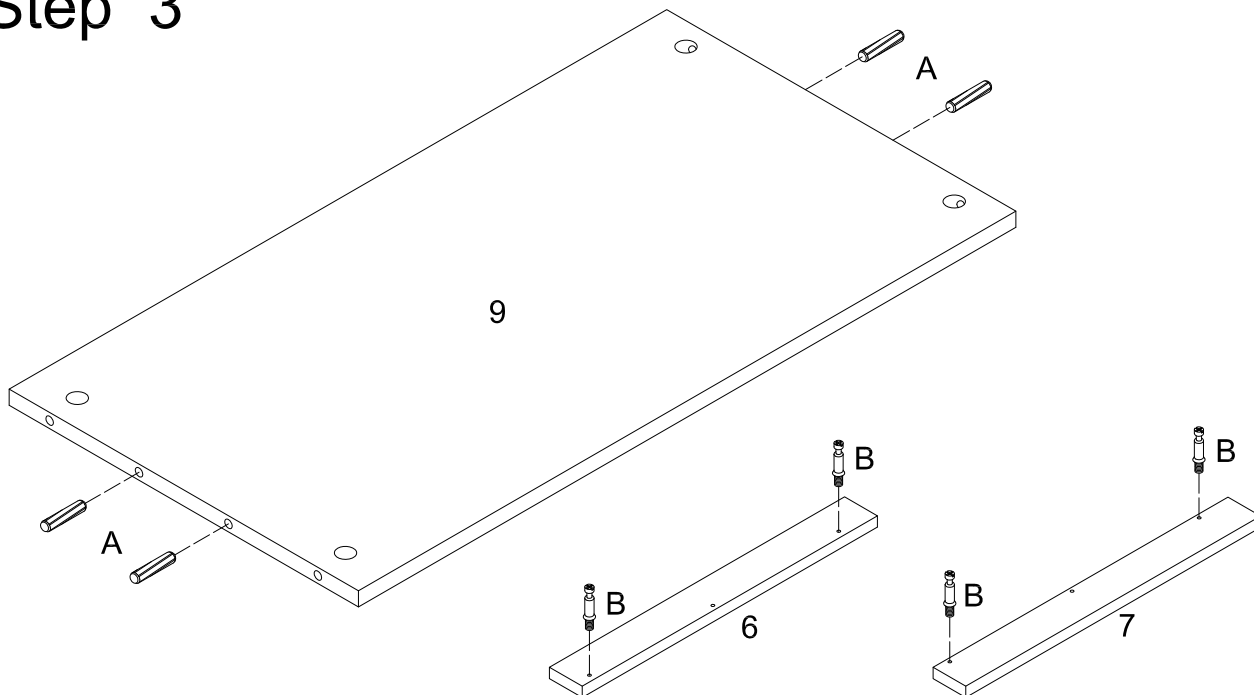Some extra hardware may also have been included.*

Step 1
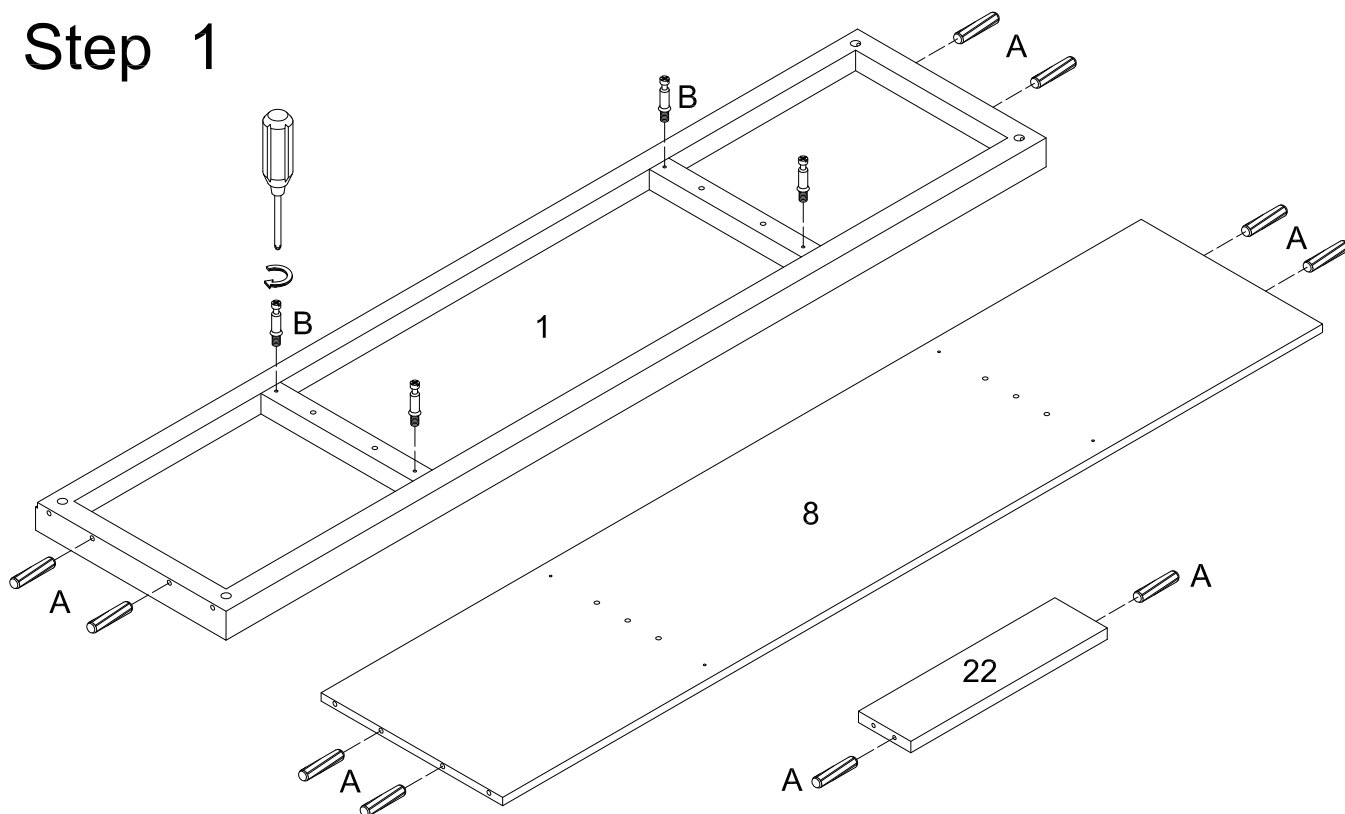
Secure cam bolts (B) into top panel (1). Insert wooden dowels (A) into bottom panels (1,8,22).
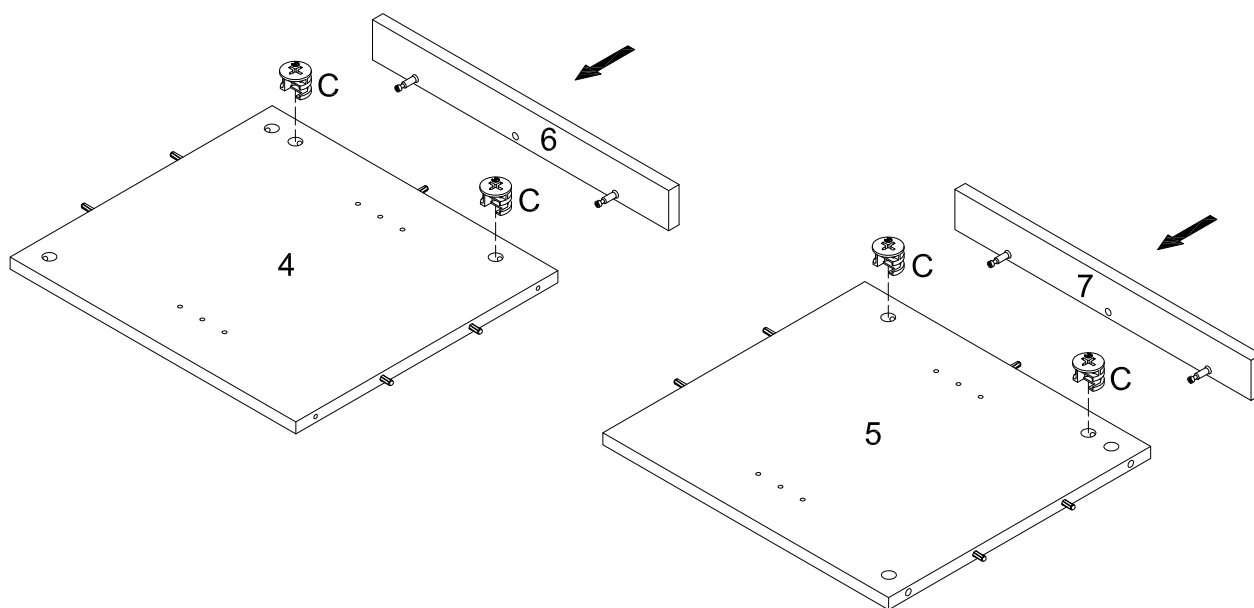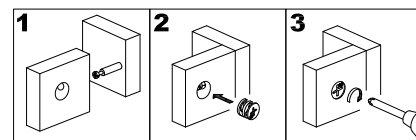
Step 2

Secure cam bolts (B) into side panels (2, 3, 4, 5). Insert wooden dowels (A) into side panels (4,5).
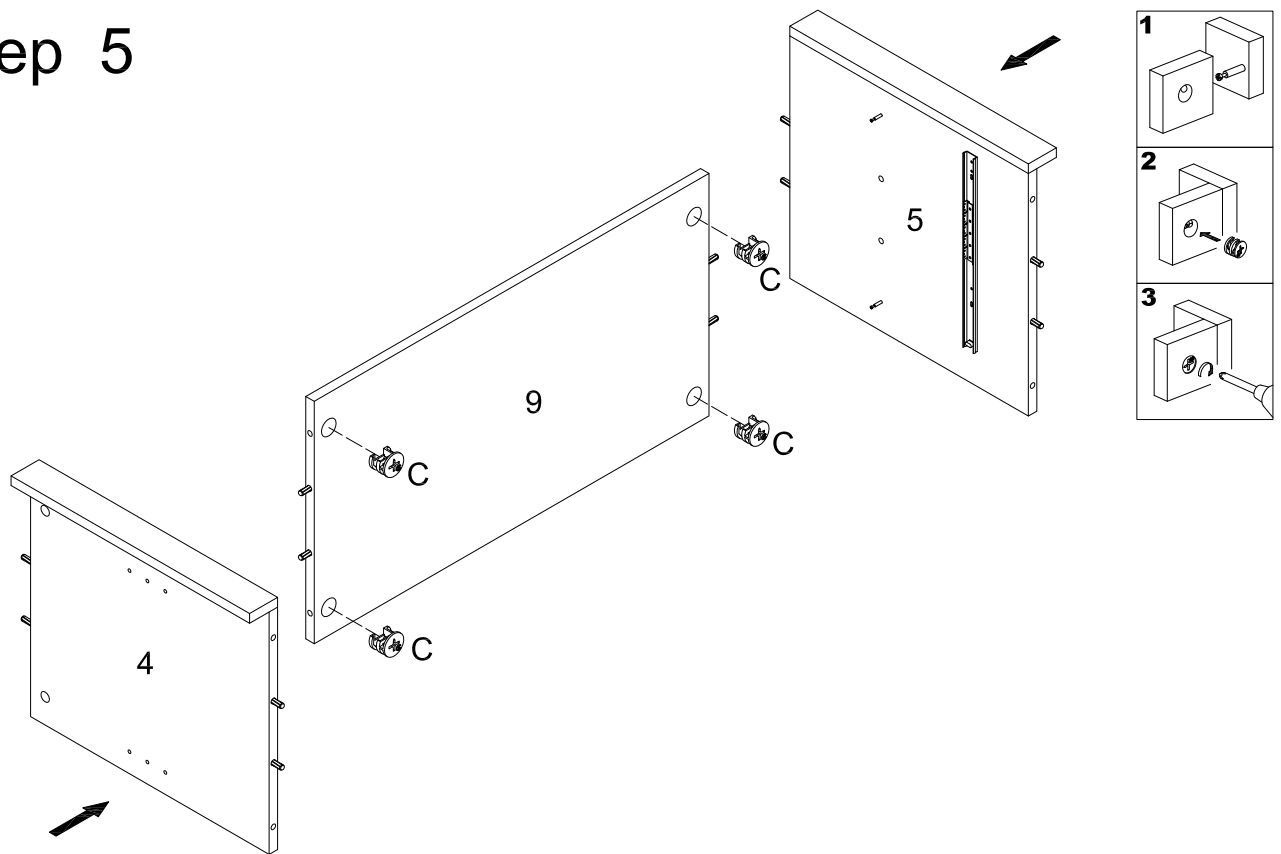
Step 3

9

A

A

A

B

B

B

B

6

7

Insert wooden dowels (A) into panel (9). Secure cam bolts (B) into panels (6, 7).
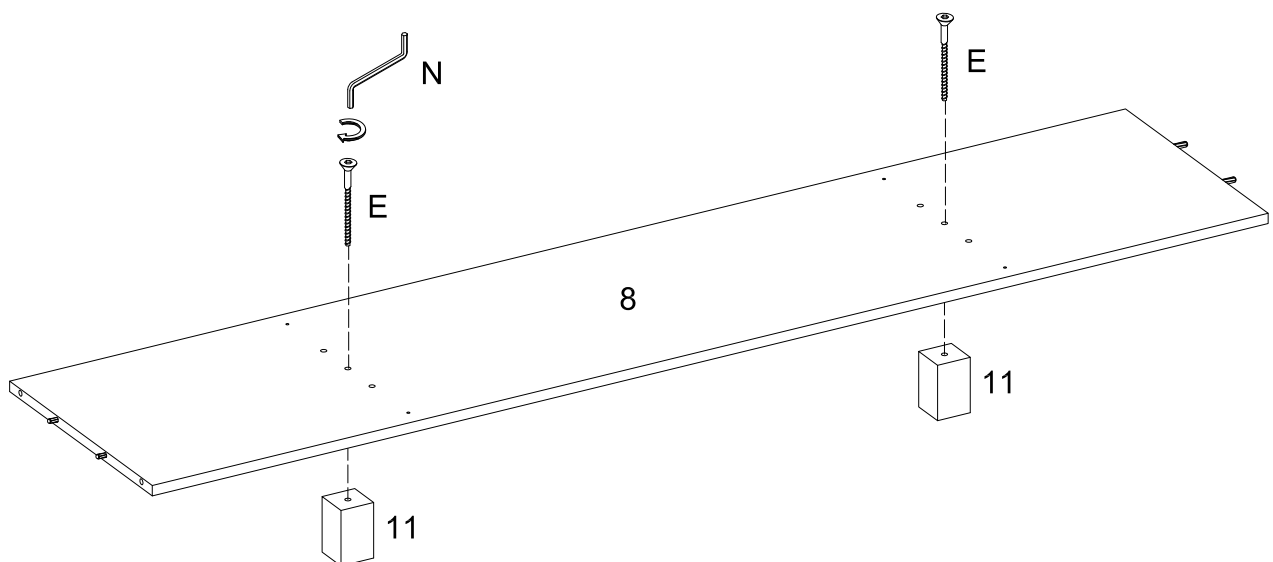
Step 4

1   2   3

C

C

6

4

C

C

7

5

Attach panel (6) to panel (4) using cam locks (C). Attach panel (7) to panel (5) using cam locks (C).
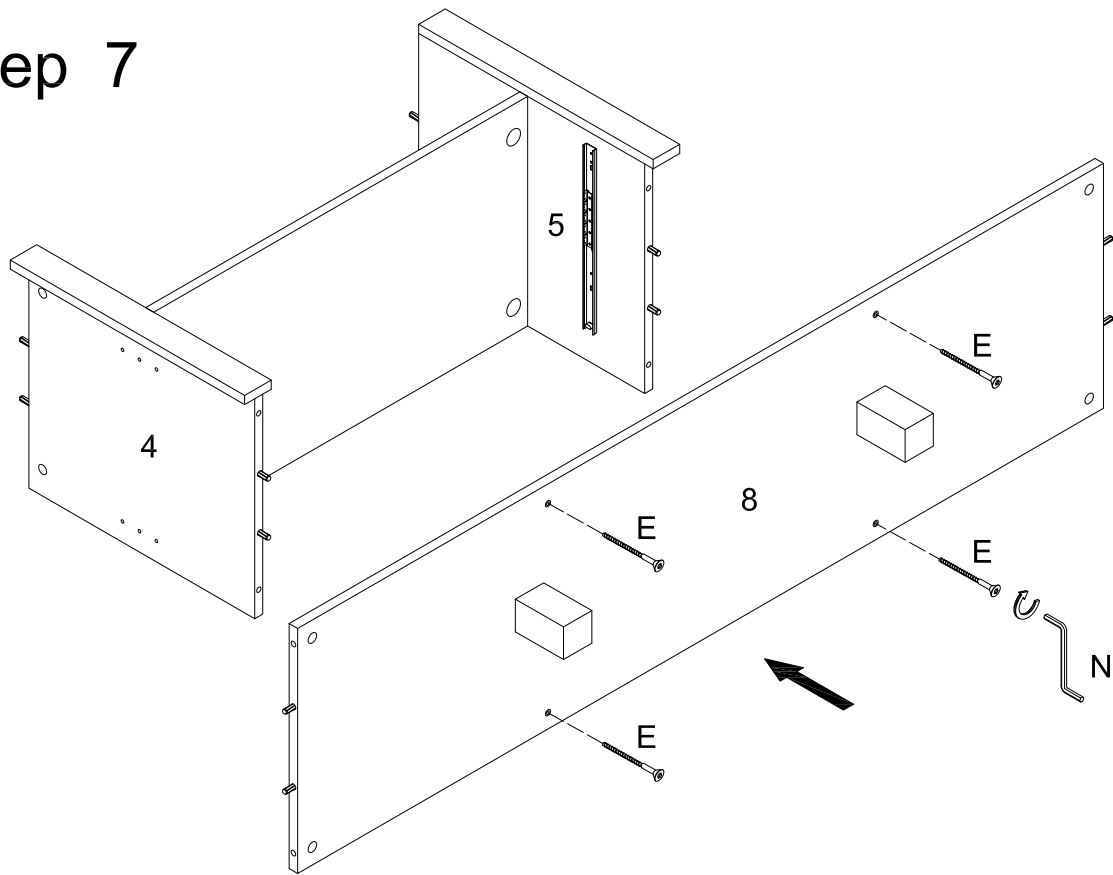
Step 5

Attach side panels (4, 5) to shelf panel (9) using cam locks (C).
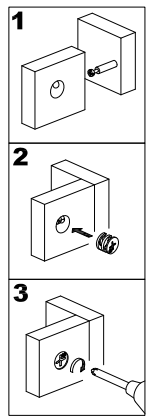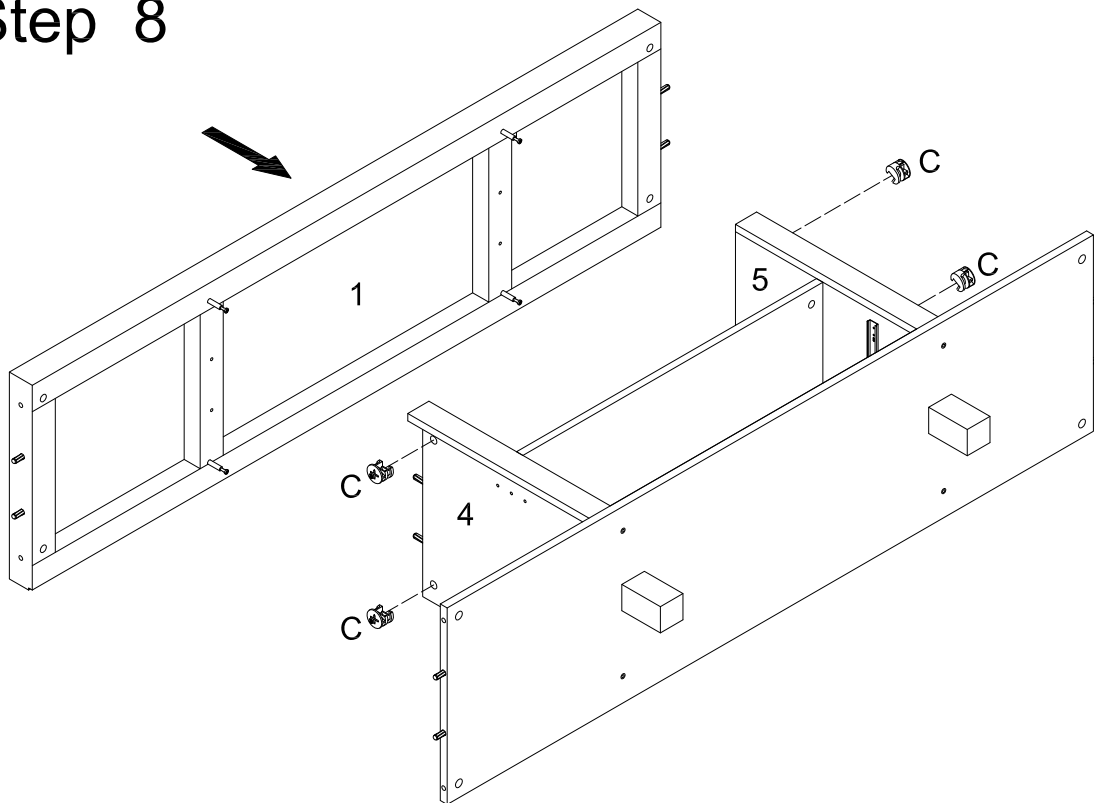
Step 6

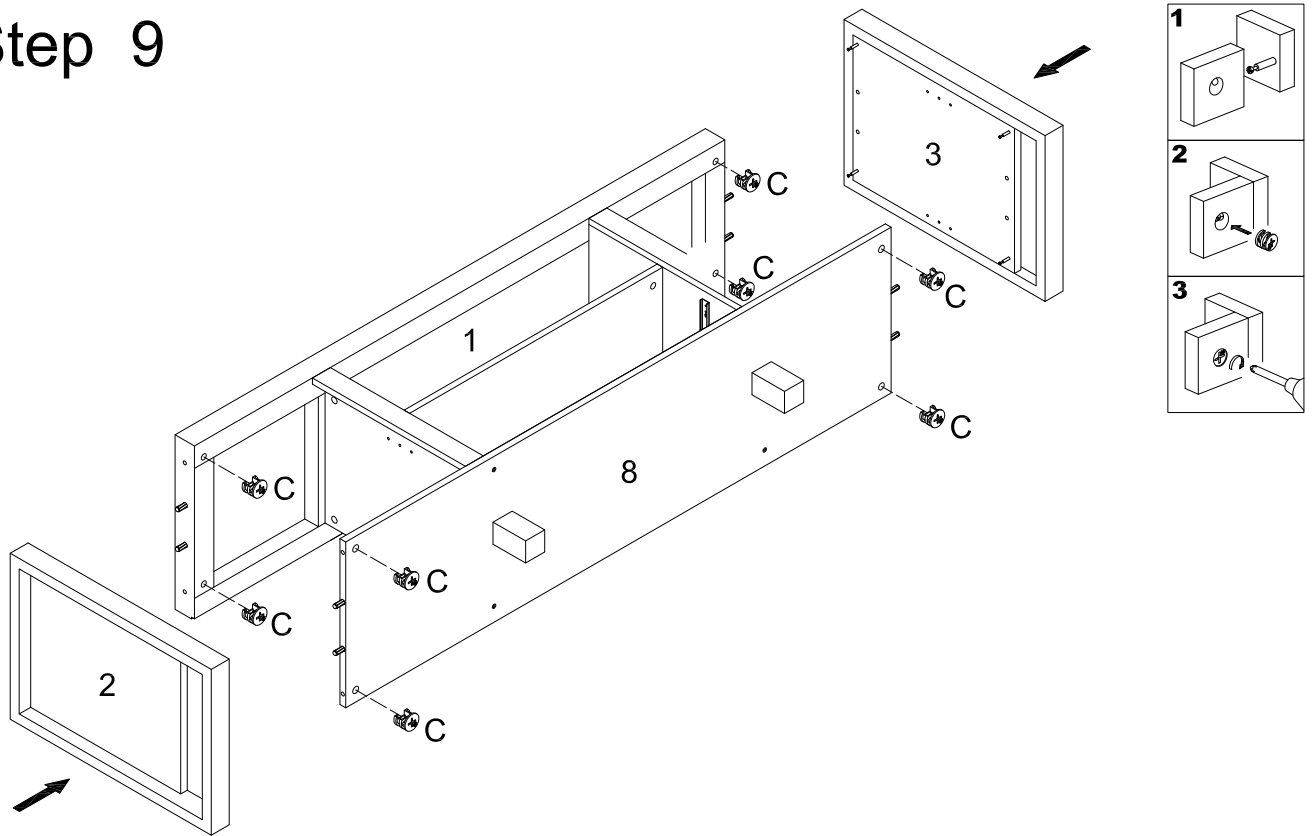Secure legs (11) to bottom panel (8) using screws (E).

Step 7

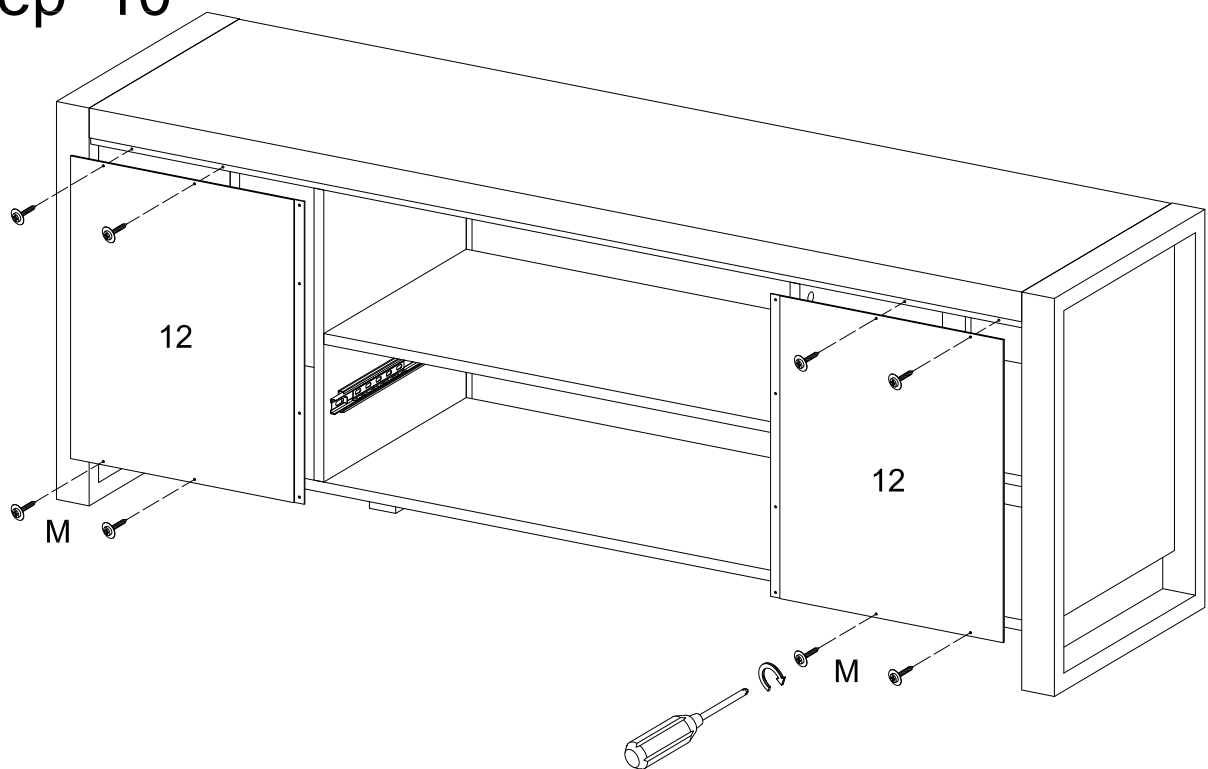Attach side panels (4,5) to bottom panel (8) using screws (E).

Step 8

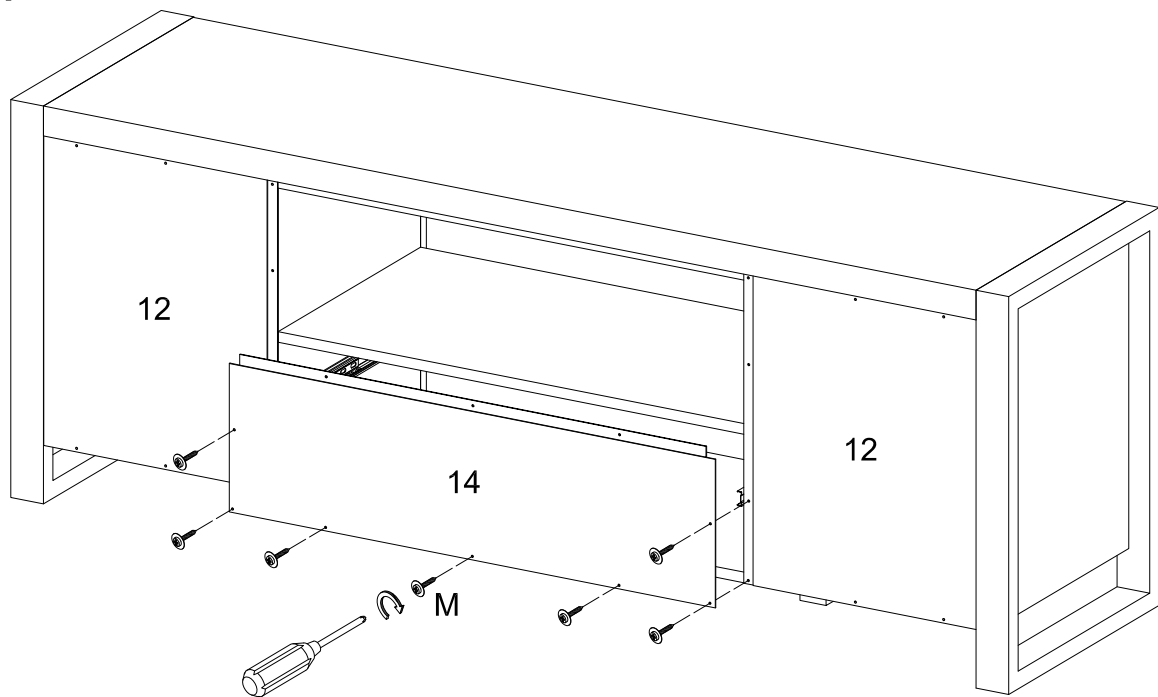Attach top panel (1) to side panels (4,5) using cam locks (C).

Step 9

1

2

3

8

C C C C C C C C C

Attach side panels (2,3) to assembled unit using cam locks (C).
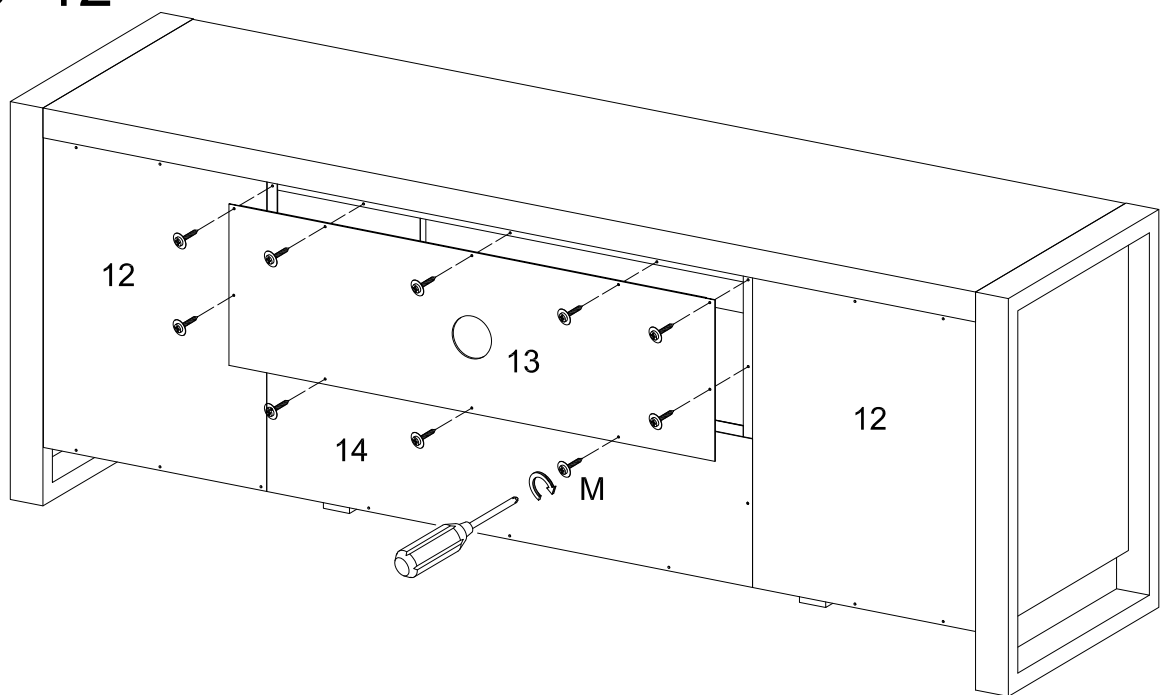
Step 10

12

12

M

M

Secure back panels (12) using screws (M).

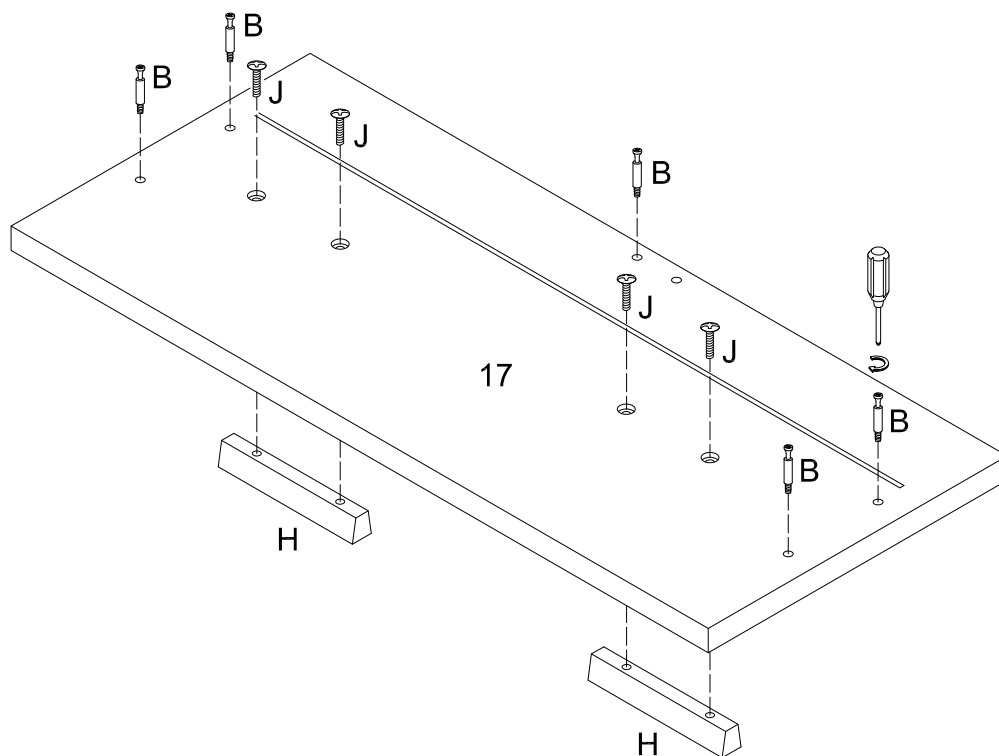# Step 11
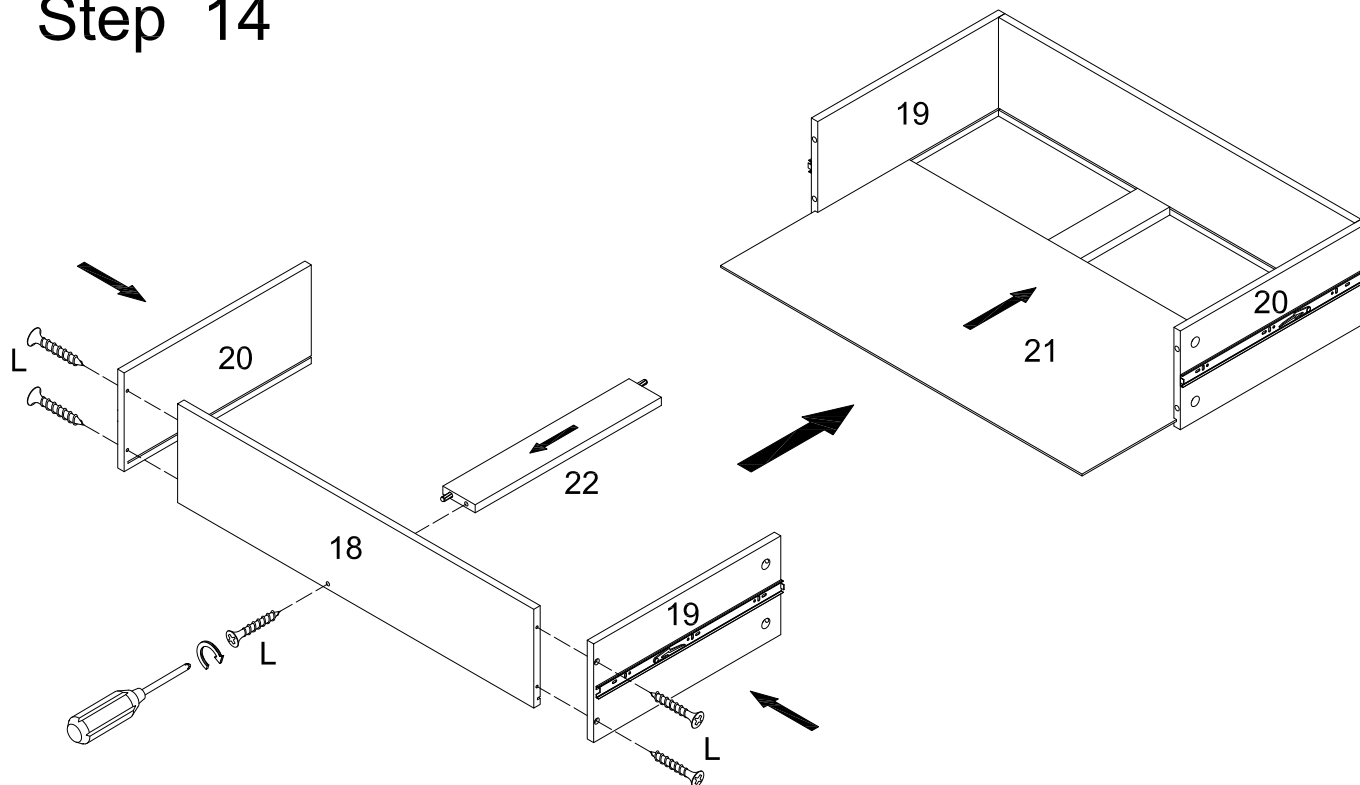
Secure back panel (14) using screws (M).

Step 12

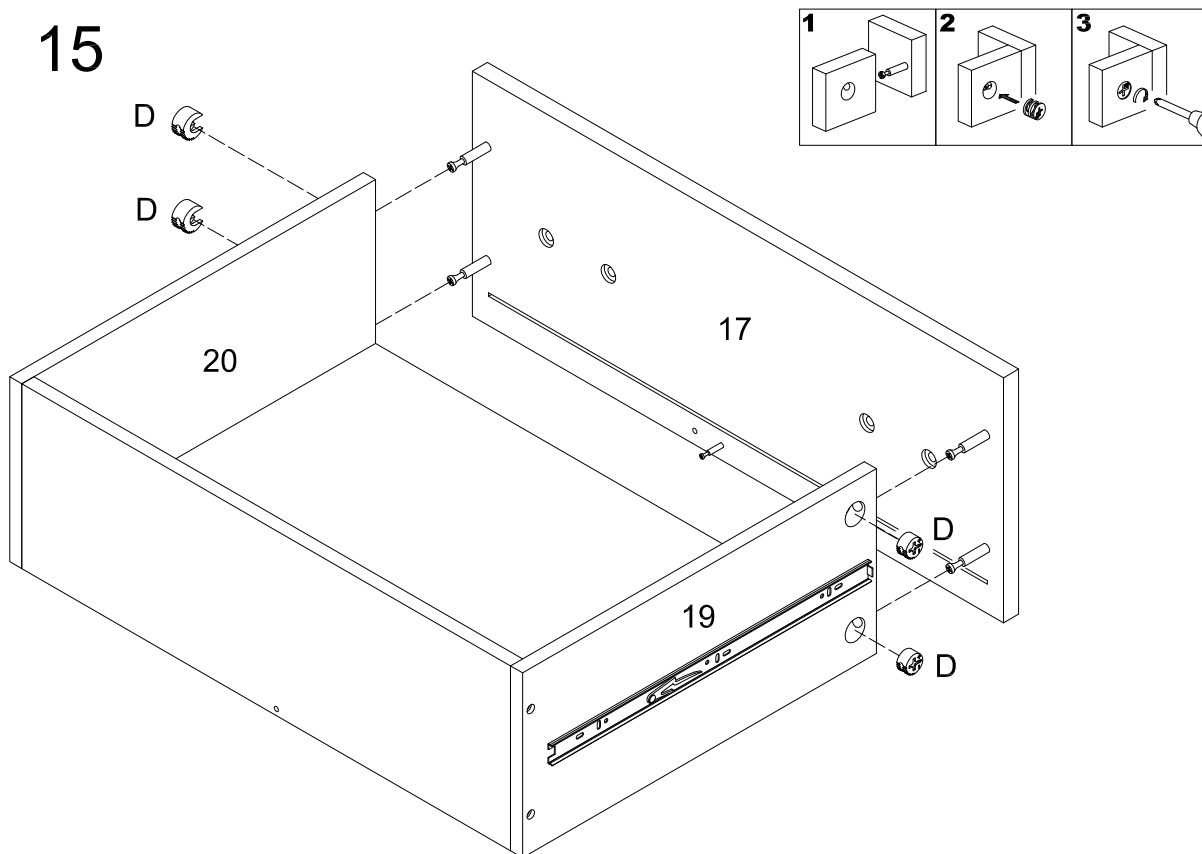Secure back panel (13) using screws (M).

Step 13

17

B

B

J

J

B

J

J

B

B

H

H

Secure cam bolts (B), attach handles (H) to panel (17) using bolts (J).

Step 14

19

20

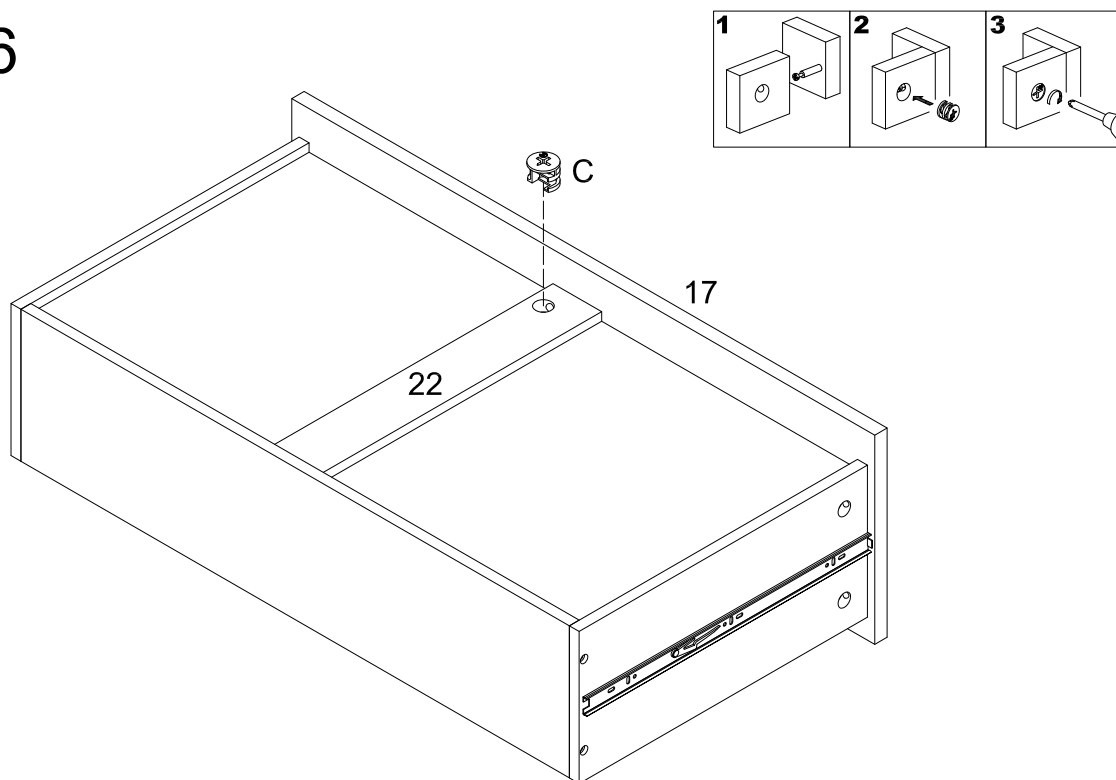21

L

20

22

L

18

19

L

L

Attach panels (19, 20) to panel (18) using screws (L). Attach support bar (22) to panel (18) using screw (L). Carefully slide panel (21) into the thin grooves as shown in the diagram.
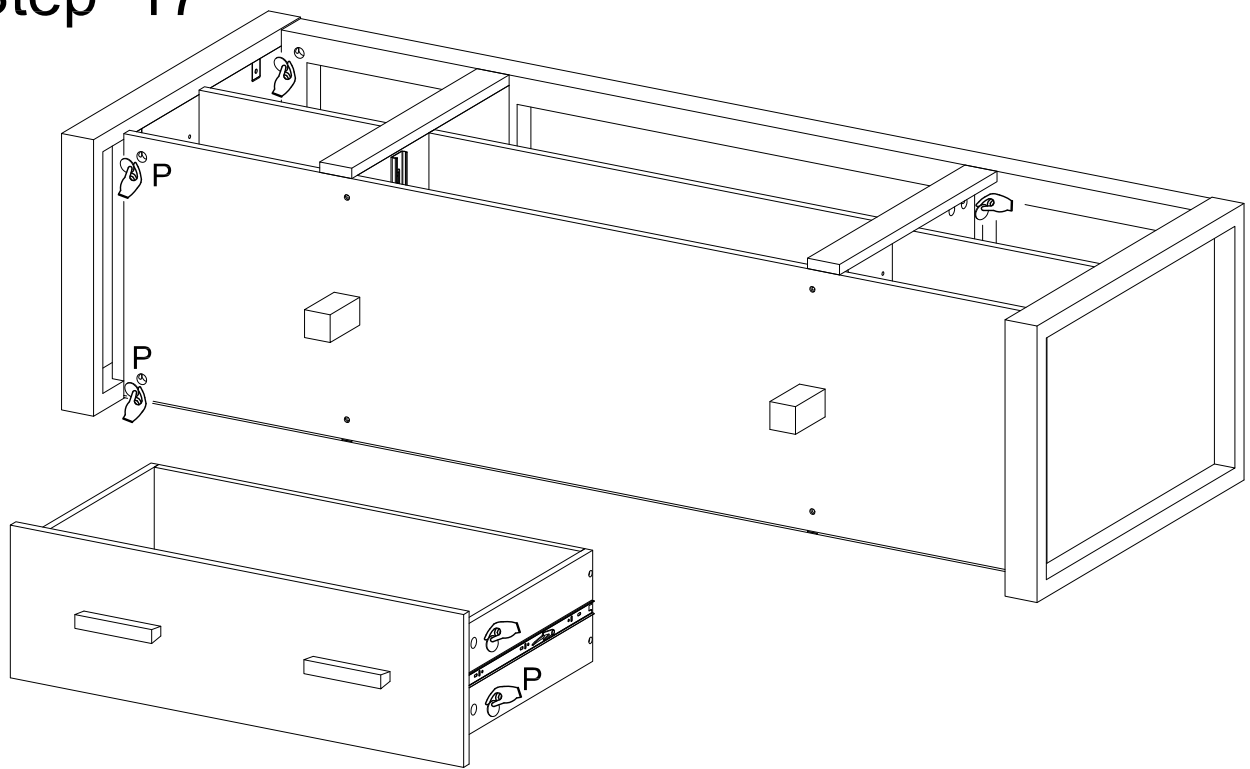
Step 15

D
D
20
17
19
D
D

Attach panel (17) to drawer assembly using cam locks (D).
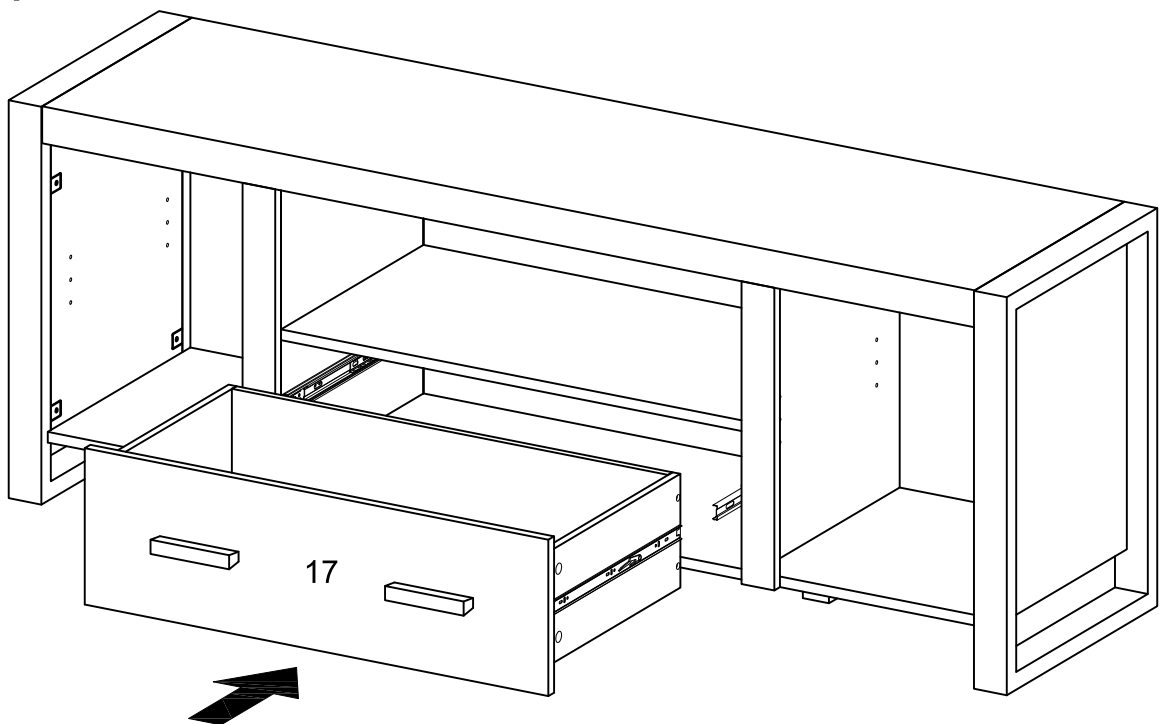
Step 16

C
17
22

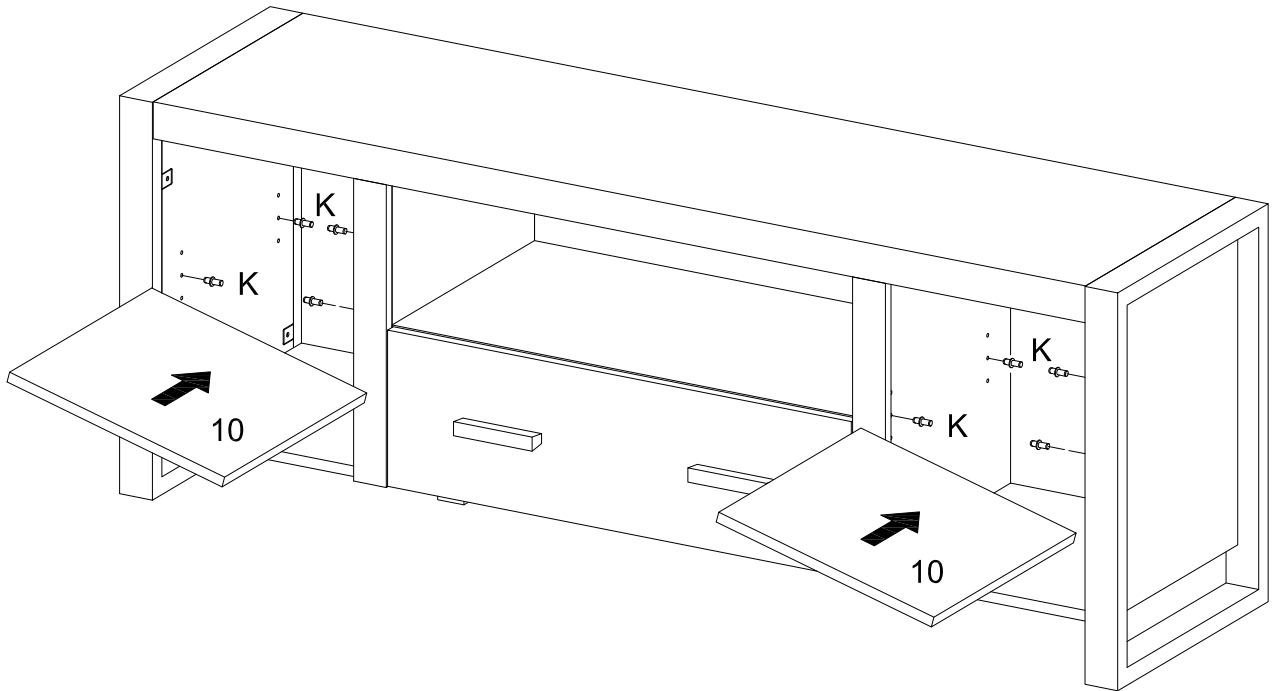Secure support bar (22) to panel (17) using cam lock (C).
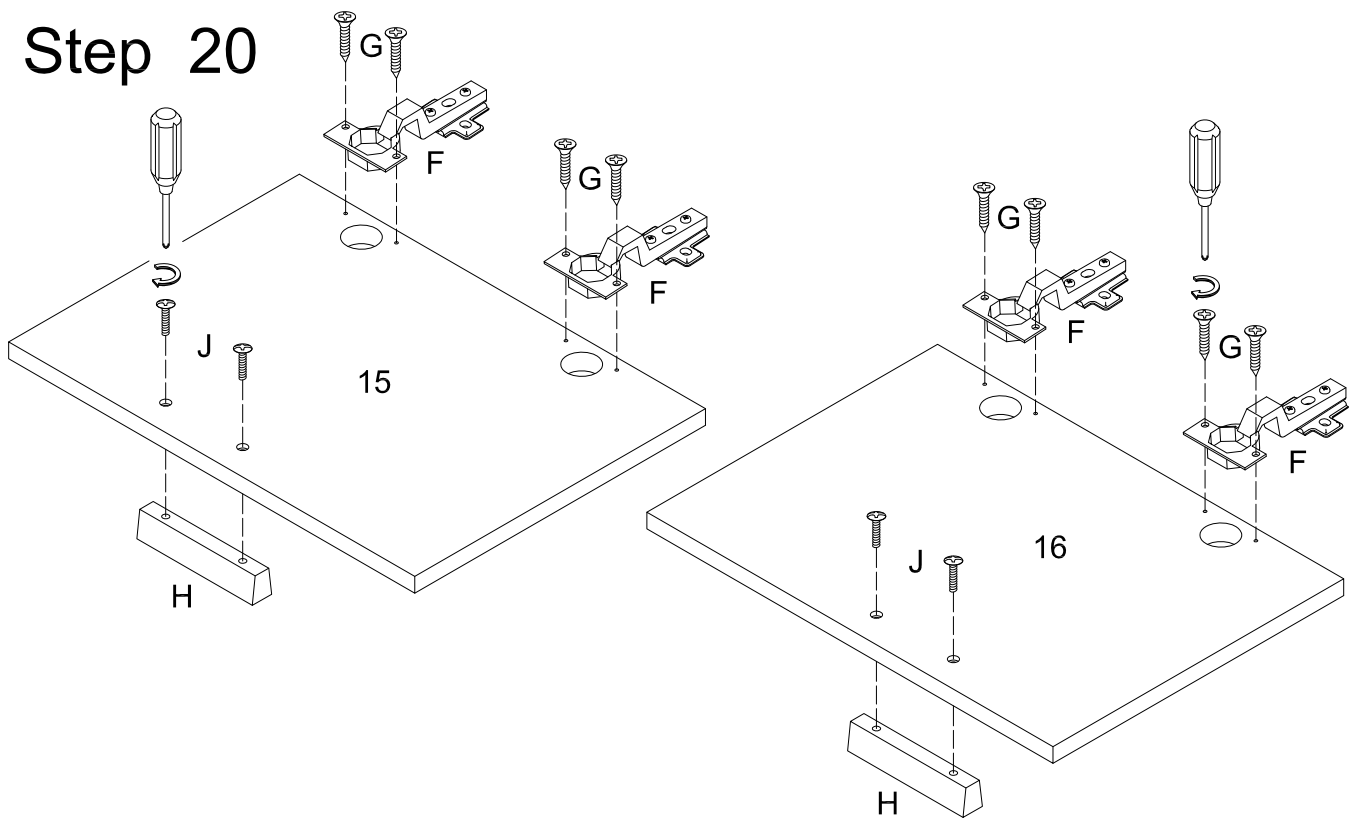
Step 17

Cover all cam locks using stickers (P).

Step 18

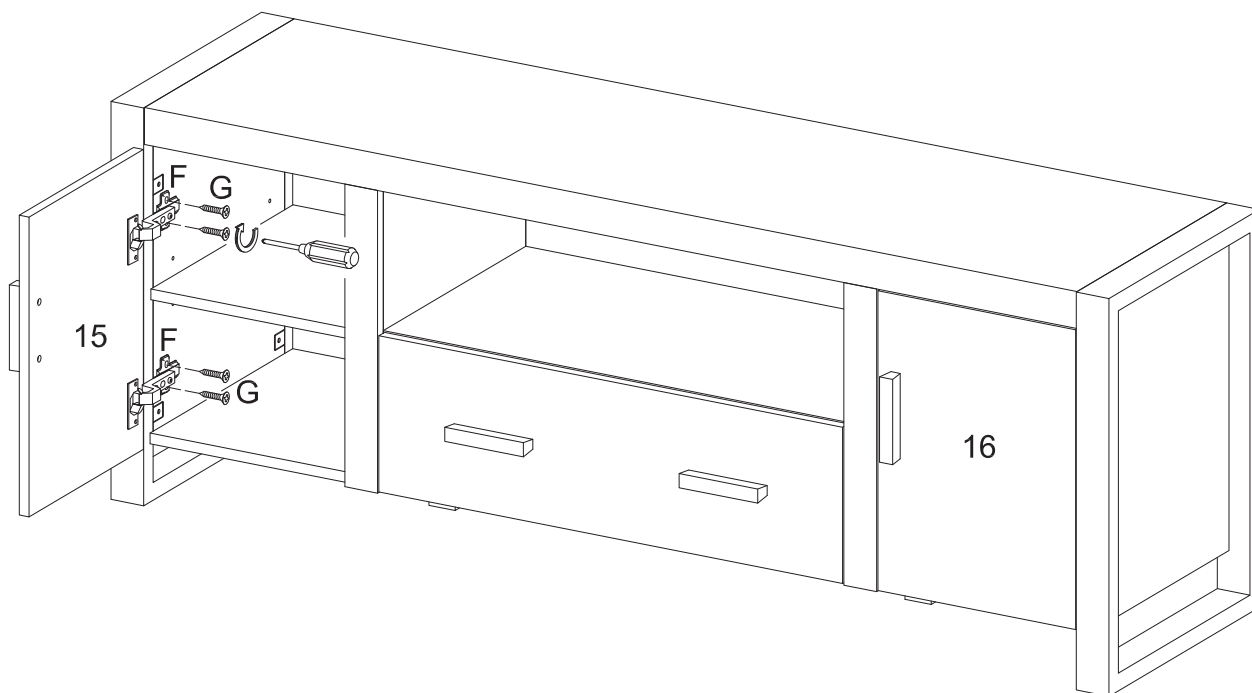Carefully insert drawer assembly into assembled unit.

Step 19

K

K

K

10

K

K

10

Insert shelf support pins (K) and carefully insert shelves (10).

Step 20

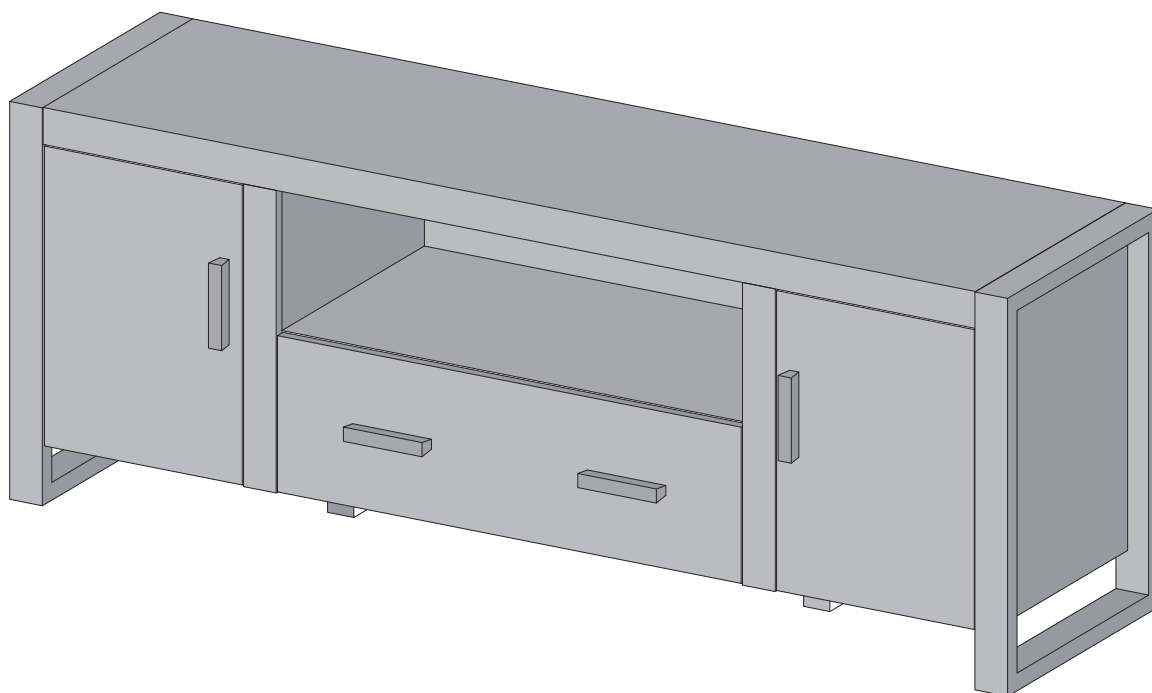G

F

G

F

J

15

H

G

G

F

G

F

J

16

H

Attach hinge (F) to doors (15, 16) using screws (G). Attach handles (H) using bolts (J).

Step 21

Attach doors (15, 16) to assembled unit using screws (G).

Step 22

Final Assembly